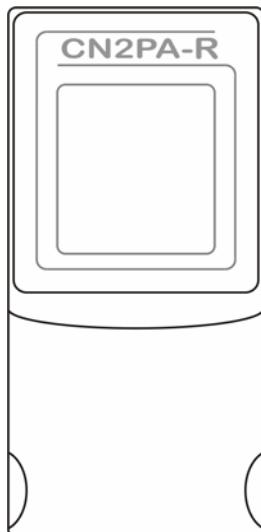


1788HP-CN2PA-R  
**USER MANUAL**  
V1.00.01

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## INTRODUCTION

The 1788HP-CN2PA-R provides a fast and integrated solution for adding Profibus PA field devices to any Logix platform. This linking device provides a direct link between Profibus PA and ControlNet with no intermediate Profibus-DP layer required.

Integration into RSLogix5000 is seamless when making use of the modules' Add-On-Profiles (AOPs), and the process variables of each field device appear in engineering units without any required user logic. The entire Profibus PA configuration is done within the RSLogix5000 environment. Additional PV statuses and diagnostic information is also available.

The module supports a maximum of 24 field devices and can supply a 500mA per trunk.

It will also allow the user to view detailed diagnostics from each field device using its DTM (device type manager) directly from the Logix environment with Hiprom's FDT-ThinFrame. The user will be able to view a scope trace of the signal of each field device and provide extended statistics with regards to packet count (send, received, class 1, class2 etc.)

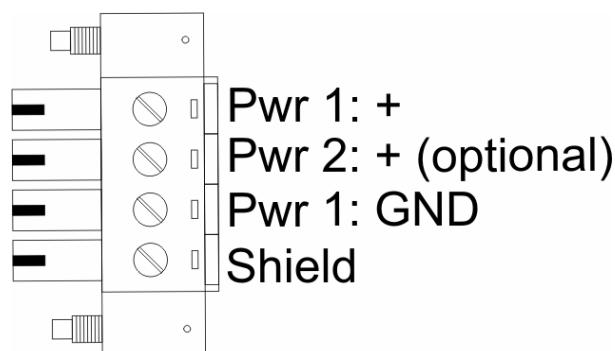
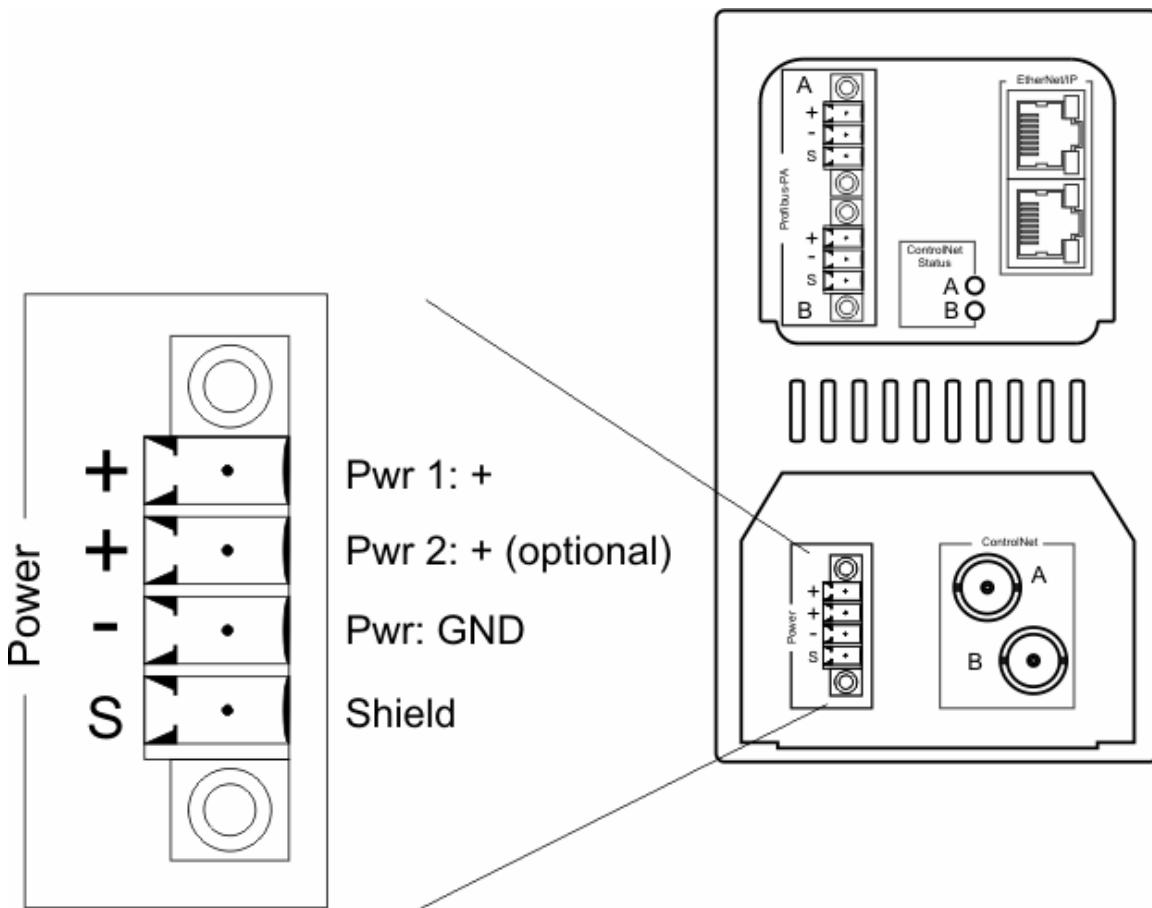


## INSTALLATION

### Hardware

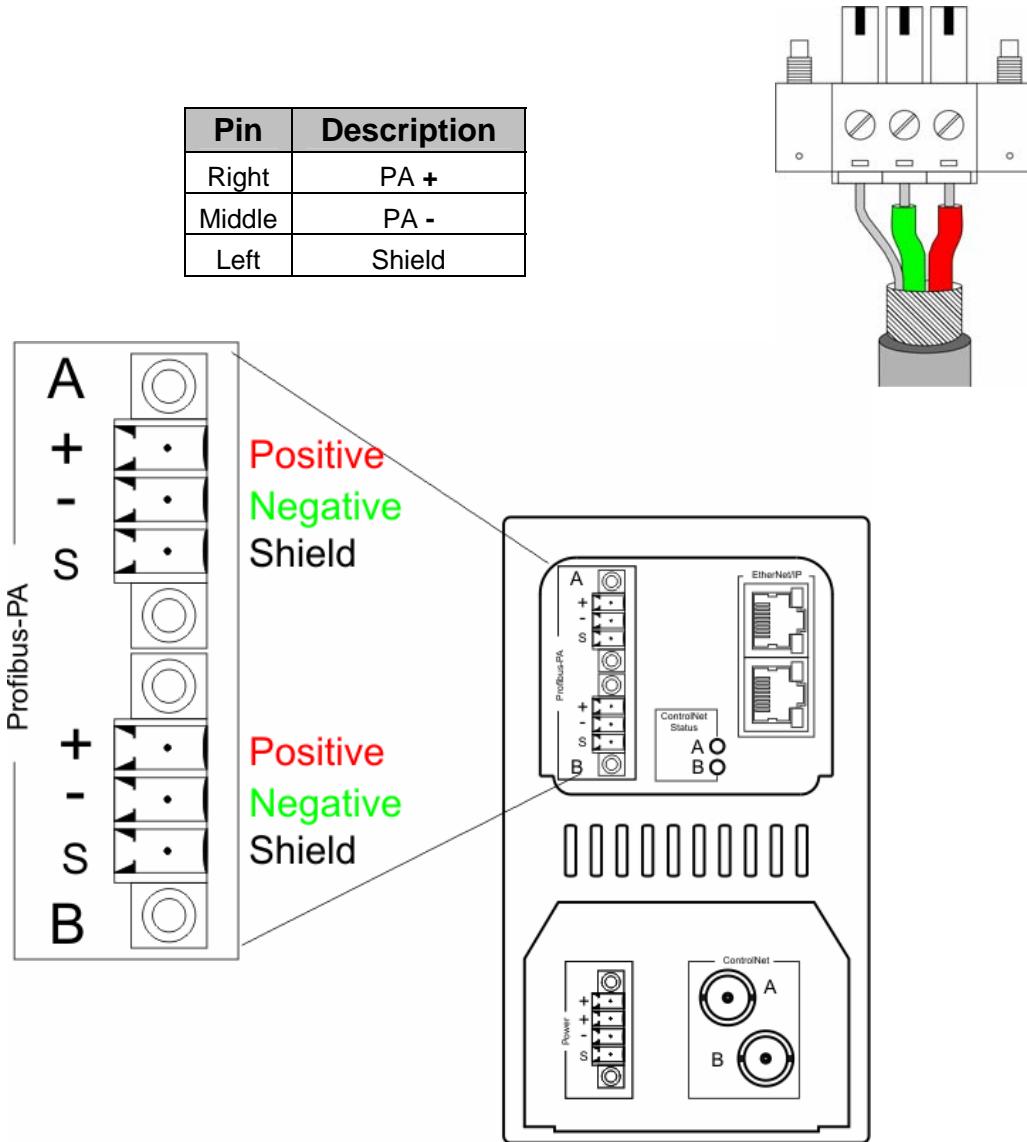
#### Power

The 1788HP-CN2PA-R requires 9 – 32V input to operate. The user has the option to connect a second power supply (for redundant purposes) to the module. Below is the power supply connection:



## Profibus PA

The Profibus PA network must be connected via the PA terminal on the module. Below is the pin-out is as follow:



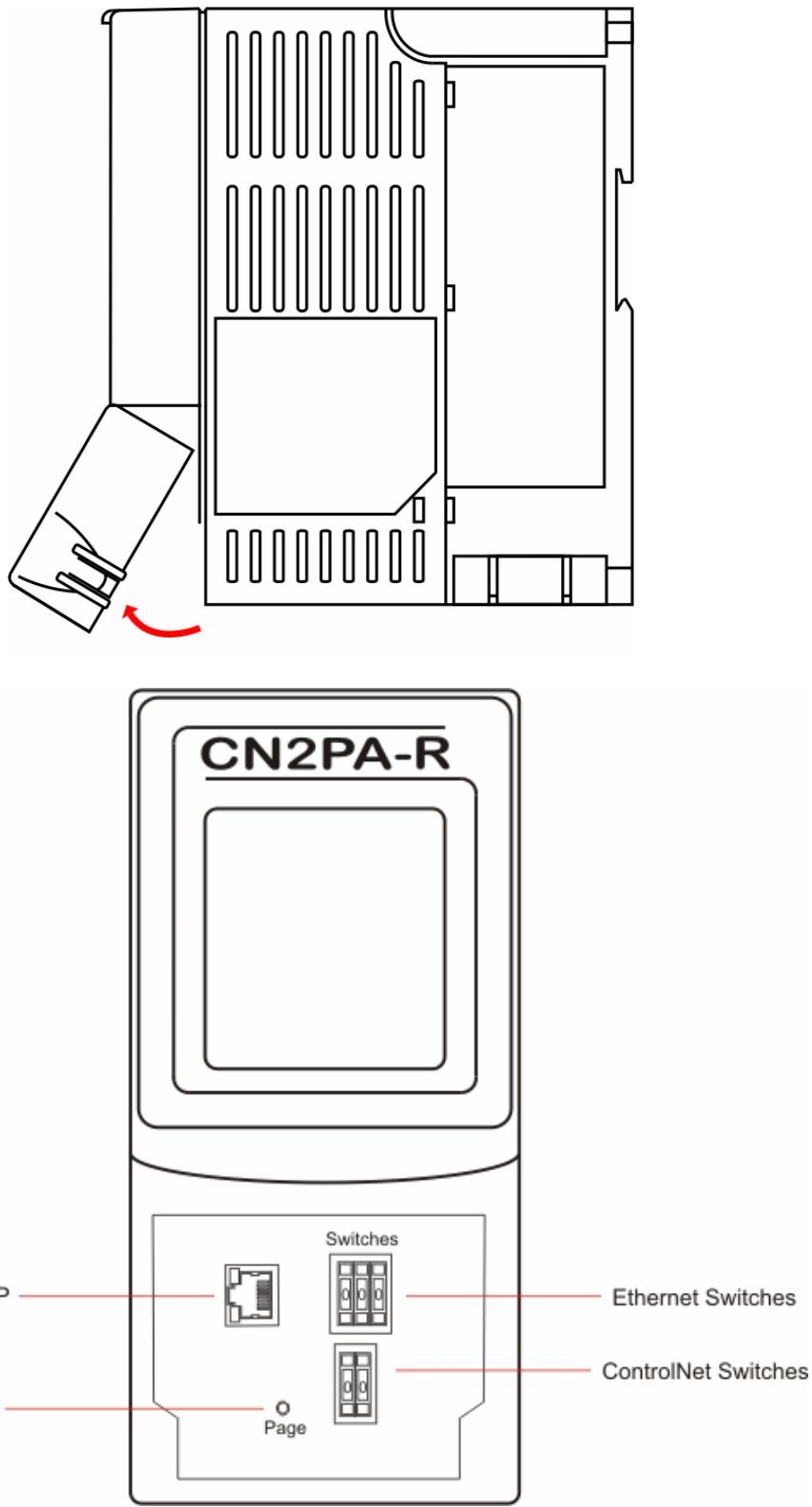
The PA cable color code is used as set in IEC61158-2 Physical Layer Specification.

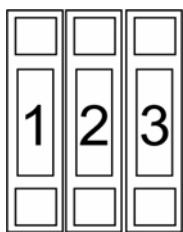
## Ethernet

The module will connect to an Ethernet network using a RJ45 connector. The module will ship with BOOTP enabled. Thus the user can set the IP address using a BOOTP server or using the hardware switches. The hardware switches is

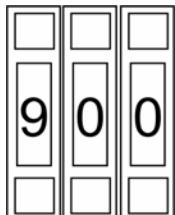


located under the front cover as shown below. The *Page* button is used to toggle between different diagnostics on the display.





Module will boot with IP address: 192.168.1.123

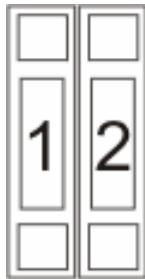


Module will boot with BOOTP enabled

For normal operation the switches must be set to "000".

### ControlNet

The module will connect to a ControlNet network using a BNC connector. The ControlNet node address can be set via the switches under the front cover:



Eg. The module will have a ControlNet address of 12.

### Software

The user will need the following software to configure and use the 1788HP-CN2PA-R:

- Add-on Profile (AOP)
- 1788HP-CN2PA-R Device Type Manager (DTM)

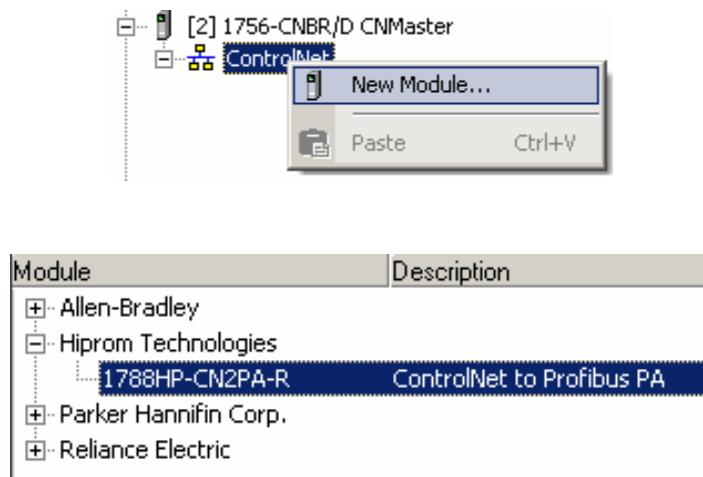
Both the applications can be found on the product CD or the Hiprom Technologies website: [www.hiprom.com](http://www.hiprom.com)



## SETUP

### RSLogix

The module must be added to the IO tree of the Logix Controller in RSLogix before the user can configure the device. To add the 1788HP-CN2PA-R the user must select the module when adding it under an Allen-Bradley ControlNet bridge (eg. CNB / CNBR) as shown below:



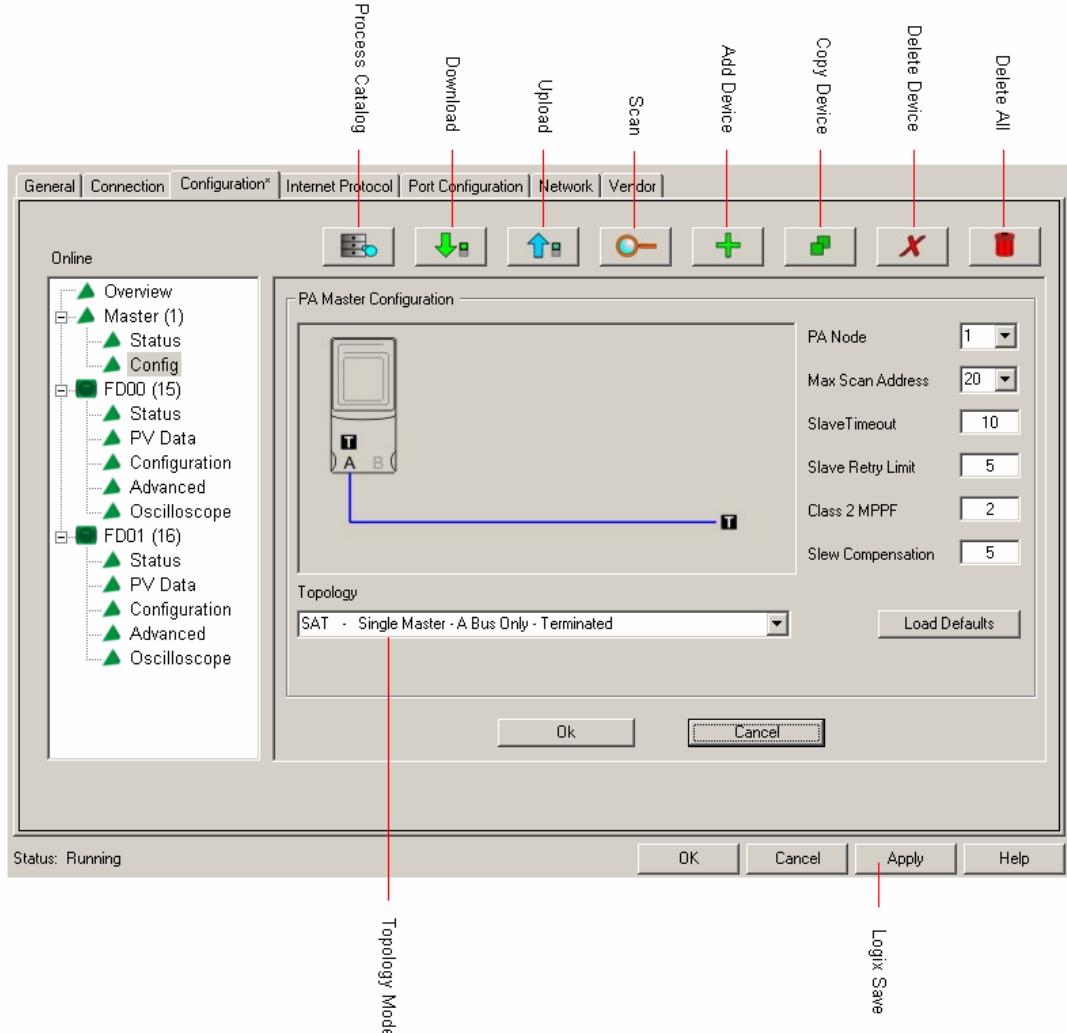
When added the module requested packet interval (RPI) will default to 300ms. If needed the user can change this depending on the field device count and update times required.



**NOTE:** The RPI will determine the amount of Class 1 data requests send for the field devices configured on the PA Bus. Thus if there are many field devices configured on the bus and the RPI is set too low, the field devices will not be able to update in time and all acyclic PA data will be slow as Class 1 data is prioritized. Please see *Class 2 MPPF* in the master configuration.

Once the module is added to the tree the user can open the properties by right-clicking on the device and selecting the *Properties* option. Once the properties window is open select the *Configuration* tab to open the 1788HP-CN2PA-R configuration page as shown below:



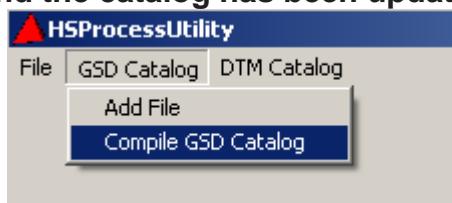


- Process Catalog**

This will launch the Process Utility that manages the GSD files and DTM s. Thus if the user loaded new DTM s or GSD files the Process Utility must be launched and the libraries must be updated.



**NOTE:** The user will not be able to configure a field device for cyclic communication unless the GSD file is in the Process Utility Catalog and the catalog has been updated as shown below:



- Download**



Once the user is happy with the configuration it can be downloaded to the 1788HP-CN2PA-R. The device will save the configuration in non-volatile memory. If the power is cycled then the module will use the last configuration saved.



**NOTE:** Any changes will only take effect once it has been downloaded to the 1788HP-CN2PA-R module.

- **Upload**

If the user does not have the configuration of the 1788HP-CN2PA-R it can be uploaded and saved in the RSLogix project.



**NOTE:** The configuration will only be saved in the RSLogix project if the user has pressed the *Apply* button in the AOP.

- **Scan**

The scan function is used to find the field devices on the local PA bus and apply a default configuration to each one according to the manufacturers GSD file. The AOP will scan up to the Max Scan Address (configured in Master config).

- **Add Device**

The user can also add a device manually if for example the device is not currently connected. As a device is selected the same default configuration is done to the field device configuration.

- **Copy Device**

In the case where the user has setup a field device in a specific way and there are lots of the same devices in the same tree the user might want to copy the current field device to all the other locations instead of having to setup each field device from scratch.

- **Delete Device**

If a device need to be deleted from the tree the user will use this command.

- **Delete All**

This is used to remove all field devices from the configuration.

## PA Master Configuration

- **Topology Mode**

The user must select the correct topology mode for the application. The graphical representation must be used to match the topology.

- **PA Node**



The PA Master (1788HP-CN2PA-R) needs a node number to operate on the PA Bus. The default is node number 1.

- **Max Scan Address**

The max scan address is used for one of two functions. The first is when the module is operating it will constantly “ping” each node number in the background as to see if there are any new field devices connected. The background scan will only run to the max scan address and restart at one. The second is when the scan function is used it will only scan up to the maximum address given.

- **Slave Timeout**

This is the time in milli-seconds (ms) that the PA Master will give a field device to reply in before retrying the request.



**NOTE:** If the timeout is set too low some field devices will not be able to reply in time, resulting in lost packets. If the timeout is set too big then if a field device has gone offline it might take a long time before the PA Master will timeout that field device.

- **Slave Retry**

The slave retry is used to determine the amount of times the PA Master must re-request before dropping the connection.

- **Class 2 MPPF**

This is used to determine the amount of acyclic data requests allowed per cyclic scan. If the user has set

- **Slew Compensation**

This is not to be adjusted by the user.

## Field Devices

Each field device can have multiple process variables and each can have a different format. In most cases the default configuration will correctly configure each PV, but if the user wants to add, remove or change PVs the format might need to change. The user can select between the following options for formats:

Process Variable Format
1 Byte
2 Bytes
3 Bytes

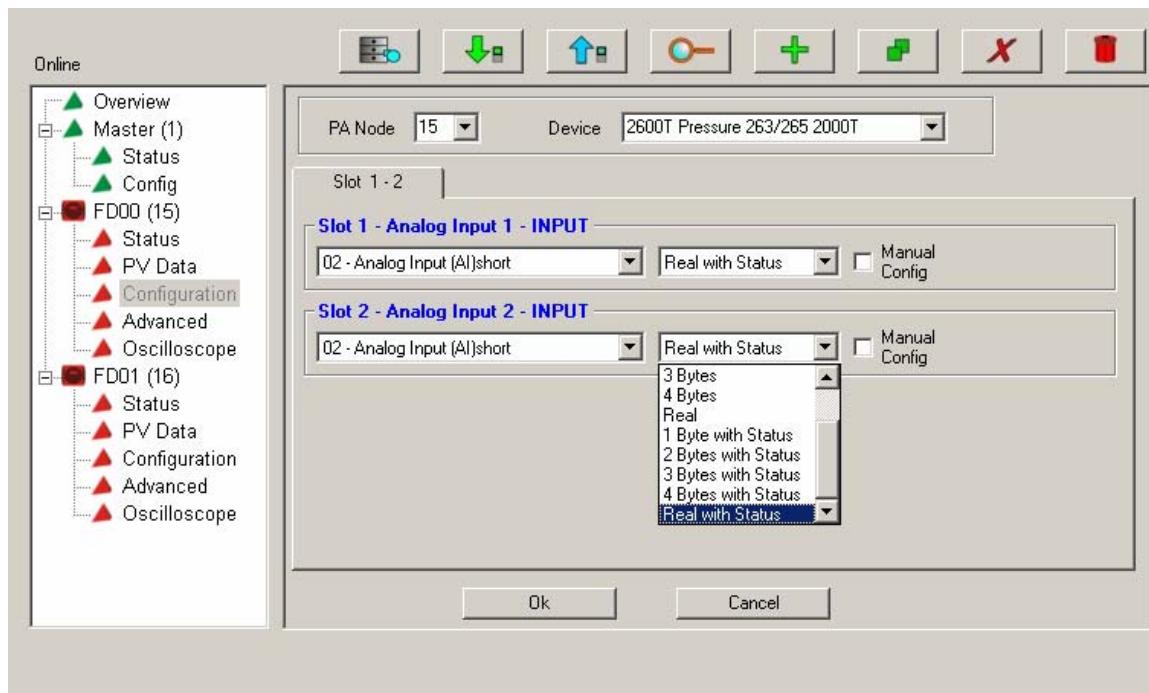


4 Bytes
Real
1 Byte with Status
2 Bytes with Status
3 Bytes with Status
4 Bytes with Status
Real with Status



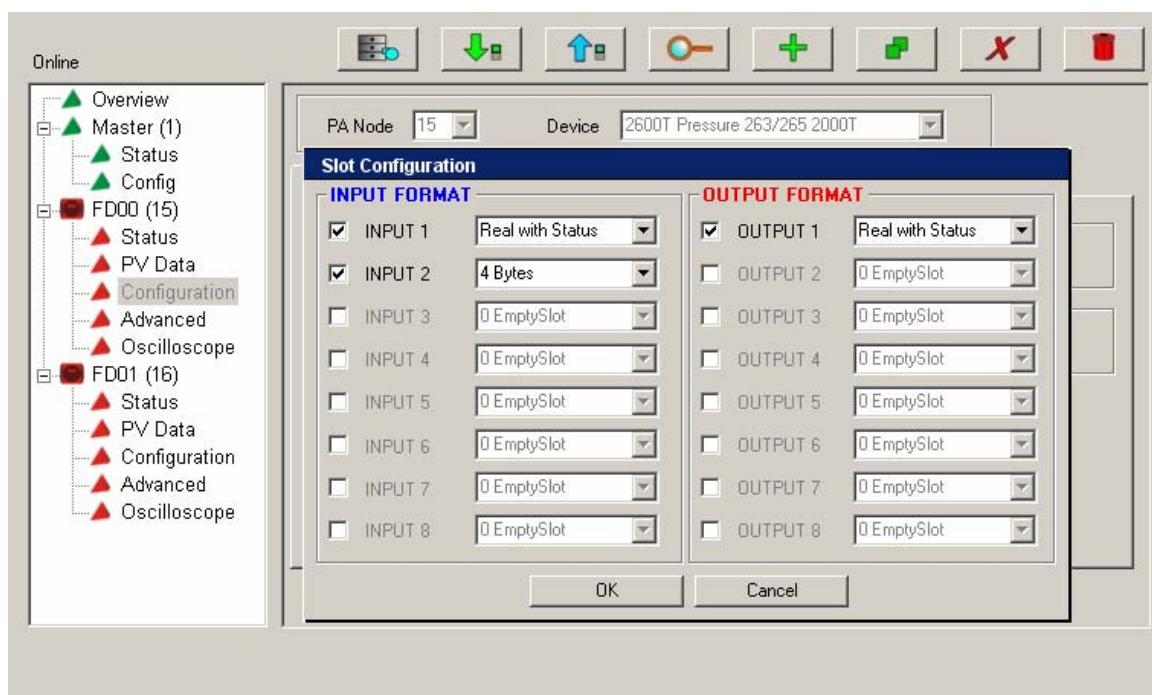
**NOTE:** If the user is not certain about the format of the PV please refer to the user manual of the field device being used.

The user can choose the format clicking on the drop-down menu and selecting as shown below:



In some cases (eg. Positioner field devices) there are multiple input and output PVs per slot. The user will then manually need to configure the format for the slot. This is done by selecting the *Manual Config* tick box and clicking the configure button as shown below:





The user must select the number of inputs and outputs and their respective formats as given in the user manual of the field devices. In the input image of the field device the PV will be set as given in the manual slot configuration.

## Device Type Manager (DTM)

The DTM can be used either in the profile with the ThinFrame or using a FDT Frame (eg. AssetCentre or FieldCare).



**NOTE:** The 1788HP-CN2PA-R has the ability to do Class 2 data (DTMs) on either the ControlNet or Ethernet interface. This will help preserve the unscheduled bandwidth of the ControlNet network.

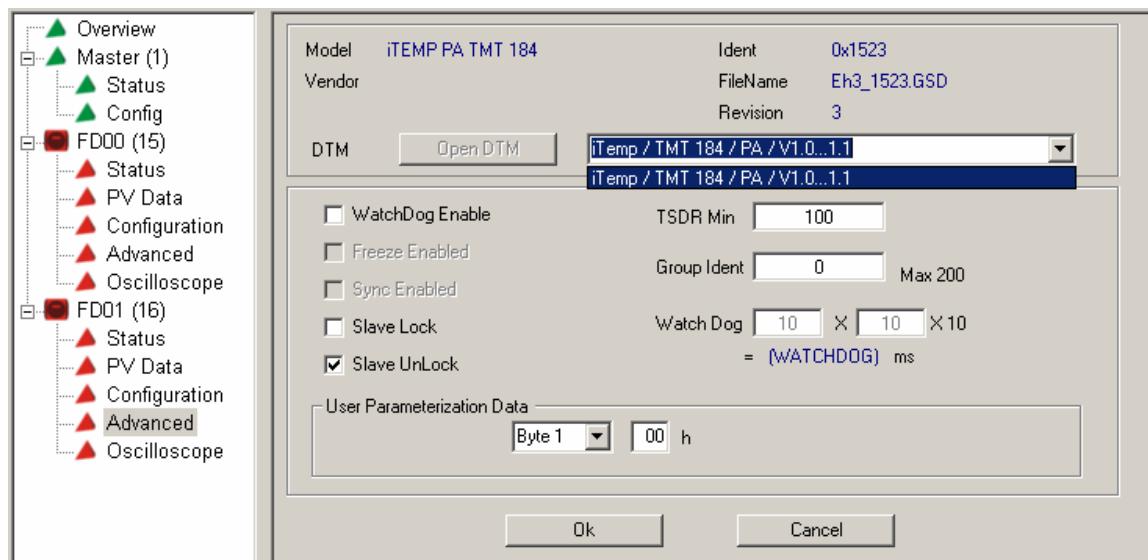


**NOTE:** The ThinFrame can only view diagnostics of the field device. The user will need a FDT frame to configure and parameterize the field device.

The user must first update the DTM catalog by launching the Process Utility and selecting update as shown below:



Once this is done the user can select the DTM in the AOP by simply selecting the correct DTM given and select open as shown below:



**NOTE:** Sometimes the user will be presented with multiple DTMs of the same device but different revisions. The user must select the correct one for the specific field device.

When using a FDT Frame the user will first need to add the Comm DTM *HS Ethernet/IP*. Under this Comm DTM the user must select the 1756-ENBT channel DTM followed by the 1756-Chassis channel DTM and 1756-CNB channel DTM. Under the 1756-CNB channel DTM the user will add the 1788HP-CN2PA-R channel DTM. The user will need to configure the Allen-Bradley Ethernet Bridge (eg. EN2T) IP address and slot number, the Allen-Bradley ControlNet bridge (eg. CNBR) node number and slot and the CN2PA-R ControlNet address and Max Scan Address. Once this is done the user can access field devices or the PA Master diagnostics as given in the profile:



## OPERATION

### RSLogix

Each 1788HP-CN2PA-R consumes a total of 4 connections from the Logix Controller regardless of the field device count. Thus the input and output image of each 1788HP-CN2PA-R is divided into four sections A to D. The first connection will have the PA Master Data added as well. Below is the input image of the PA Master:

		(...)	{..}	HT:1788HP_EN2...
- PAR01:IA.Master				
PAR01:IA.Master.PABusVoltageA		21.392195	Float	REAL
PAR01:IA.Master.PABusCurrentA		0.0	Float	REAL
PAR01:IA.Master.PABusVoltageB		21.2154	Float	REAL
PAR01:IA.Master.PABusCurrentB		37.44	Float	REAL
PAR01:IA.Master.ExternalVoltage		23.55474	Float	REAL
PAR01:IA.Master.Temperature		37.25	Float	REAL
PAR01:IA.Master.BusAEnabled		1	Decimal	BOOL
PAR01:IA.Master.BusBEnabled		1	Decimal	BOOL
PAR01:IA.Master.BusATripped		0	Decimal	BOOL
PAR01:IA.Master.BusBTripped		0	Decimal	BOOL
PAR01:IA.Master.BusATerminated		1	Decimal	BOOL
PAR01:IA.Master.BusBTerminated		1	Decimal	BOOL
PAR01:IA.Master.NewFieldDevice		0	Decimal	BOOL
PAR01:IA.Master.MultiMasterActive		1	Decimal	BOOL
+ PAR01:IA.Master.MasterMode		15	Decimal	SINT
+ PAR01:IA.Master.ModuleStatus		0	Decimal	INT
+ PAR01:IA.Master.ConnectionStatus	2#0000_0000_0000_0000_0000_0000_0011		Binary	DINT

- Bus A/B Tripped**

If too much current has been drawn (> 500mA) on either Bus A or Bus B it will trip can the bus will no longer be functional. It will then be indicated in the input image.

- NewFieldDevice**

If a new field device is found which is not in the configuration of the PA Master the new field device bit will be set.

- MultiMasterActive**

Once the two PA Master modules have sync'd and they have the same node number as well as the same configuration then this bit will be set.



**NOTE:** Both PA Masters must have exactly the same configuration (master and field devices) for the masters to be able to sync.

- MasterMode**

This will give the current topology implemented. Please view *Appendix B*.



- **ModuleStatus**

This is currently reserved.

- **Connection Status**

If a field device is online and running (exchanging cyclic data) then its field device index bit in (the connection status) will be set. If the device goes offline the bit will be cleared.

Each field device will display its PA diagnostics as well as all available PVs and their status as shown below:

□ PAR01:IA.FieldDevice00	(...)	{..}		HT:1788HP_EN2...
+ PAR01:IA.FieldDevice00.PANode	15	Decimal	SINT	
- PAR01:IA.FieldDevice00.OnlineRunning	1	Decimal	BOOL	
- PAR01:IA.FieldDevice00.ConfigFault	0	Decimal	BOOL	
- PAR01:IA.FieldDevice00.ExtDiagAvail	0	Decimal	BOOL	
- PAR01:IA.FieldDevice00.ParameterFault	0	Decimal	BOOL	
- PAR01:IA.FieldDevice00.ParameterReq	0	Decimal	BOOL	
- PAR01:IA.FieldDevice00.FreezeMode	0	Decimal	BOOL	
- PAR01:IA.FieldDevice00.SyncMode	0	Decimal	BOOL	
- PAR01:IA.FieldDevice00.WatchDog	0	Decimal	BOOL	
+ PAR01:IA.FieldDevice00.PAIdent	16#04c2	Hex	INT	
□ PAR01:IA.FieldDevice00.Data	(...)	{..}		HT:1788HP_EN2...
- PAR01:IA.FieldDevice00.Data.PVReal1	-1.191981	Float	REAL	
- PAR01:IA.FieldDevice00.Data.PVReal2	852.3965	Float	REAL	
- PAR01:IA.FieldDevice00.Data.PVReal3	0.0	Float	REAL	
- PAR01:IA.FieldDevice00.Data.PVReal4	0.0	Float	REAL	
- PAR01:IA.FieldDevice00.Data.PVReal5	0.0	Float	REAL	
- PAR01:IA.FieldDevice00.Data.PVReal6	0.0	Float	REAL	
- PAR01:IA.FieldDevice00.Data.PVReal7	0.0	Float	REAL	
- PAR01:IA.FieldDevice00.Data.PVReal8	0.0	Float	REAL	
+ PAR01:IA.FieldDevice00.Data.PVStatus1	16#8d	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVStatus2	16#80	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVStatus3	16#00	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVStatus4	16#00	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVStatus5	16#00	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVStatus6	16#00	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVStatus7	16#00	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVStatus8	16#00	Hex	SINT	
+ PAR01:IA.FieldDevice00.Data.PVInt1	-1080519979	Decimal	DINT	
+ PAR01:IA.FieldDevice00.Data.PVInt2	1146427744	Decimal	DINT	
+ PAR01:IA.FieldDevice00.Data.PVInt3	0	Decimal	DINT	
□ PAR01:IA.FieldDevice00.Data.PVInt4	0	Decimal	DINT	

- **PANode**

This is the node number of the field device on the PA bus.

- **OnlineRunning**

This is set when the device is online and exchanging cyclic data.



- **ConfigFault**

If there is a fault in the configuration of the field device then this bit will be set.

- **ExtDiagAvail**

When the field device has extra extended diagnostics available then this bit will be set. Note that this bit can be dynamic.

- **ParameterFault**

If there is a fault in the parameterization of the field device then this bit will be set.

- **ParameterReq**

If the device has not been received its parameterization this bit will be set.

- **FreezeMode**

If the user has enabled freeze mode in the parameterization of the field device and a global control has been sent to freeze the device PVs this bit will be set.

- **SyncMode**

If the user has enabled sync mode in the parameterization of the field device and a global control has been sent to sync the device PVs this bit will be set.

- **WatchDog**

If the watchdog has been enabled in the parameterization of the field device this bit will be set.

- **PAIdent**

This is the ident number of the specific field device.

- **PVReal1 – PVReal8**

If the user has set a process variable to be a *Real* format the user will find the data in this section.

- **PVStatus1 – PVStatus8**

If the user has set a process variable to have a *Status* the user will find the status value for the each PV in this section.



**NOTE:** The definition of the PV Status can be found in the user manual of the field device. In general a value of below 40<sub>h</sub> indicates that the PV is bad, a value of between 40<sub>h</sub> and 7F<sub>h</sub> indicates that the PV value is uncertain and a value of above 80<sub>h</sub> indicates that the PV value is good.



- **PVInt1 – PVInt8**

If the user has set a process variable to be a *1Byte to 4 Byte* format the user will find the data in this section.

PAR01:0A.FieldDevice00	(...)	{..}	HT:1788HP_EN2...
+ PAR01:0A.FieldDevice00.PVInt1	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVInt2	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVInt3	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVInt4	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVInt5	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVInt6	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVInt7	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVInt8	0	Decimal	DINT
+ PAR01:0A.FieldDevice00.PVStatus1	16#00	Hex	SINT
+ PAR01:0A.FieldDevice00.PVStatus2	16#00	Hex	SINT
+ PAR01:0A.FieldDevice00.PVStatus3	16#00	Hex	SINT
+ PAR01:0A.FieldDevice00.PVStatus4	16#00	Hex	SINT
+ PAR01:0A.FieldDevice00.PVStatus5	16#00	Hex	SINT
+ PAR01:0A.FieldDevice00.PVStatus6	16#00	Hex	SINT
+ PAR01:0A.FieldDevice00.PVStatus7	16#00	Hex	SINT
+ PAR01:0A.FieldDevice00.PVStatus8	16#00	Hex	SINT

- **PVInt1 – PVInt8**

If the user is using a field device that requires an output the data must be updated in the output image of that field device. If a real value must be sent then use a copy function to update the PVInt.



**NOTE:** Please refer to the example code for a detailed example on how to update data for output modules.

- **PVStatus1 – PVStatus8**

If the user has set a process variable to be a *1Byte to 4 Byte* format the user will find the data in this section.



**NOTE:** Some field devices will only operate correctly once a valid Status (for example 80<sub>h</sub>) is sent with the process variable.



## Web Interface

The web interface can be used from any PC that has a web browser. It will provide all the diagnostics of the module as well as each field device as shown below:

The screenshot shows the web interface for the 1788HP-CN2PA-R module. The title bar reads "1788HP-CN2PA-R". The left sidebar contains a navigation tree with categories like Main, Diagnostics, Statistics, and Profibus PA, with sub-options such as Home, Overview, Network settings, Eventlog, Debug, Ethernet, Profibus PA, PA Master, and Field Device Index 0 through 10. The main content area is titled "PROFIBUS PA - Field Device". It includes three sections: "General", "Process Variables", and "Process Variable Status".

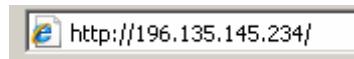
General	
PA Node Address	15
Status	Ok
Online	True
ConfigRunning	True
Ident	0x04C2

Process Variables	
PV 1	-1.1902
PV 2	823.8663
PV 3	0.0000
PV 4	0.0000
PV 5	0.0000
PV 6	0.0000
PV 7	0.0000
PV 8	0.0000

Process Variable Status	
PV 1 Status	0x8D
PV 2 Status	0x80
PV 3 Status	0x00
PV 4 Status	0x00

The web interface can be accessed by entering [http:// IP address](http://196.135.145.234) into the address bar of the browser as shown below:

Eg. 1788HP-CN2PA-R IP address: 196.135.145.234



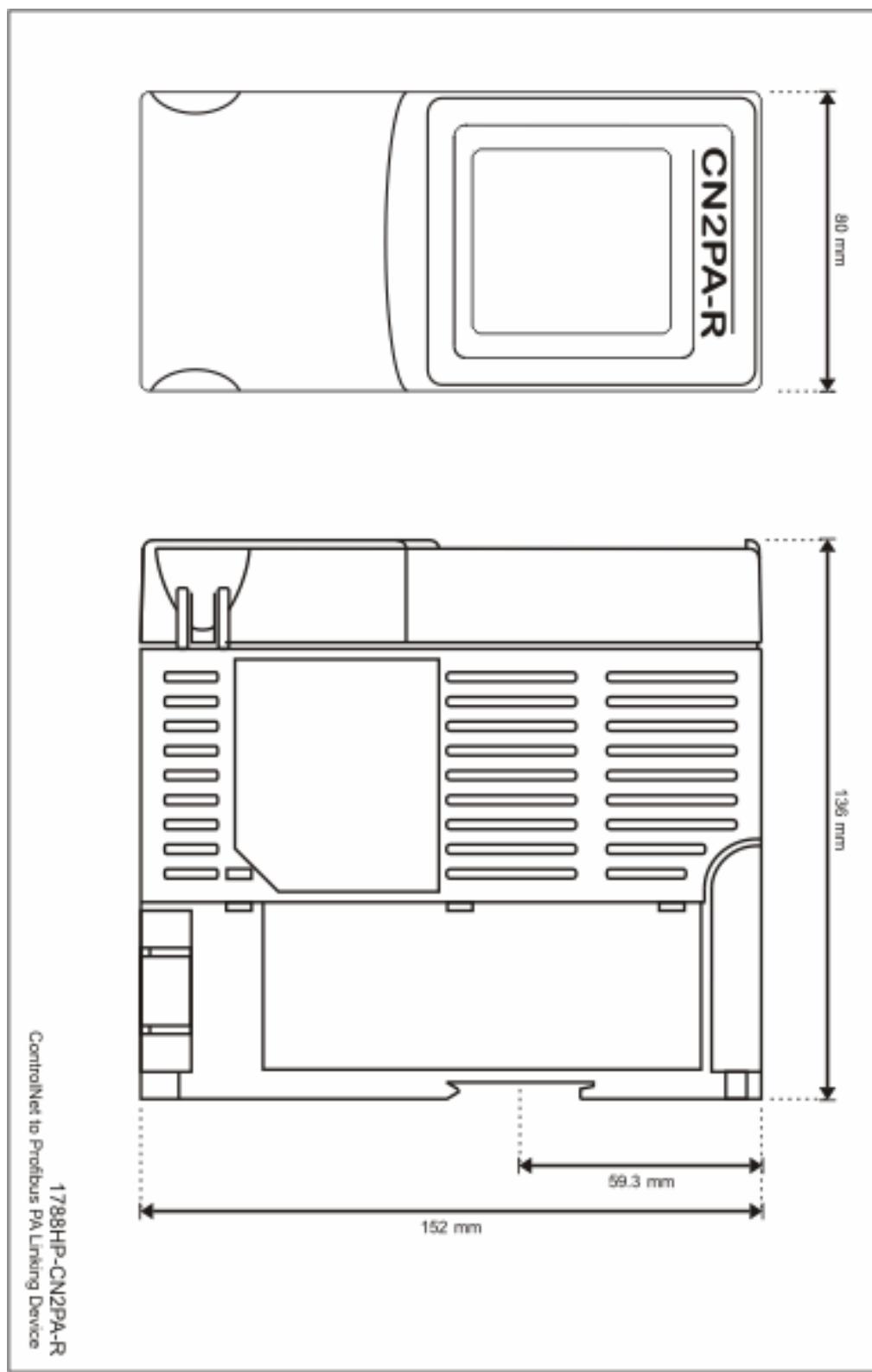
## SPECIFICATION

### Electrical

specification	value
Power Requirements	Power will be connected to the 1788HP-CN2PA-R using the 4 way phoenix connector. Operating Voltage: 24 to 32 V
Power Consumption	260 mA at 24 V (with no field devices attached) NOTE: The CN2PA-R must be powered by a SELV *(Separated Extra Low Voltage) power supply limited to 8A or being protected by a 5A fuse.
PA Bus current supply	500 mA at 24 V (per trunk)
Operating Temperature	0 to 50 °C
Storage Temperature	0 to 50 °C
Relative Humidity	5 to 95 % non-condensing
Operating Shock	
Storage Shock	
Vibration	
Emissions	
ESD Immunity	
Radiated RF Immunity	
EFT/B Immunity	
Conducted RF Immunity	
Enclosure Type Rating	IP20
Power Conductors	18 AWG (0.75 sq.mm) maximum, 24 AWG (0.25 sq.mm) minimum copper wire
Ethernet Conductor	CAT5 STP
Profibus PA Conductor	18 AWG (0.75 sq.mm) maximum, 24 AWG (0.25 sq.mm) minimum copper wire
ControlNet Conductor	



## Mechanical



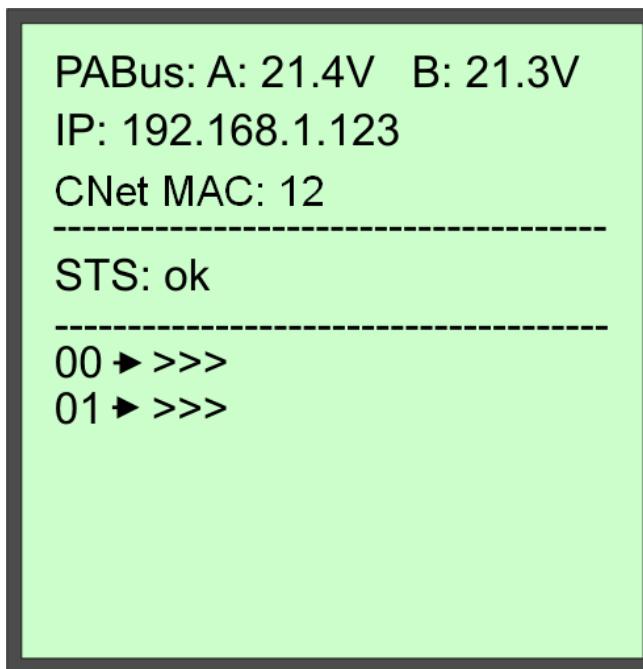
## APPENDIX A

### Display Status

The display of the 1788HP-CN2PA-R will provide certain diagnostics to the user. Below are the various screens:

#### Main

The main screen will always be displayed unless the user has toggled to another screen. If the user has not toggled the screen again after 10 seconds it will default back to this screen.



- **PA Bus A/B:**

This is the voltage of each bus.

- **IP:**

This is the current IP address set. If BOOTP has been enabled this will indicate BOOTP.

- **CNet MAC:**

This is the current ControlNet node address.

- **STS:**

This will show the current module status.

ok	No events
----	-----------



<b>new device found</b>	A new field device is on the bus
<b>redundancy ok</b>	Masters are sync'd
<b>redundancy err</b>	The master modules are out of sync
<b>bus A tripped</b>	PA Bus A has tripped because of over current
<b>bus B tripped</b>	PA Bus B has tripped because of over current
<b>SAFE MODE</b>	The module has been set into safe mode

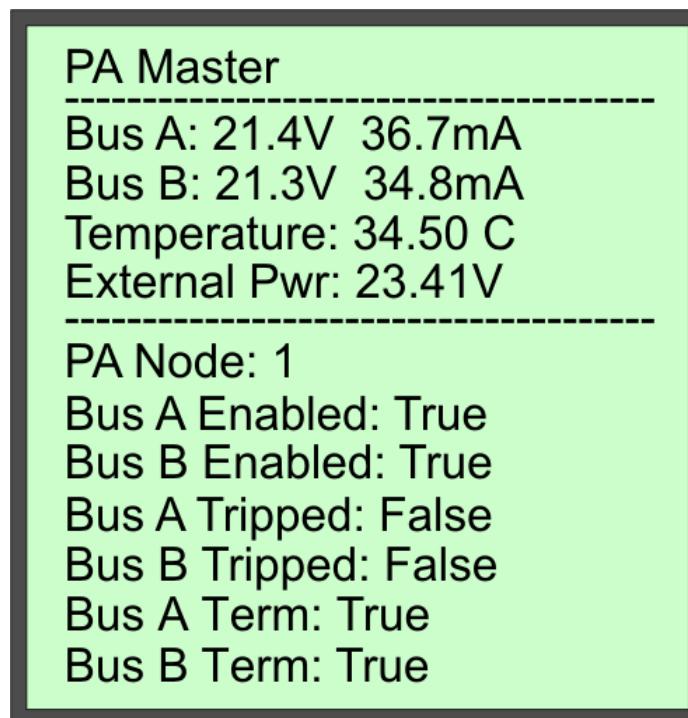
- **Field Device Success**

Below is the definition of the field device summary. The success rate is the % of packets send to packets received.

Display	% of packets received
04 ➤>>	95+
04 ➤>>	80+
04 ➤>	70+
04 ➤ x	60+
04 ➤ xx	50+
04 ➤ xxx	Below 50
04 ➤ ???	Unknown

### PA Master

If the *Page* button is pressed the first screen is the PA Master screen as shown below:



- **Bus A/B:**

First the PA Bus voltage is displayed followed by the current being drawn on that bus.

- **Temperature:**

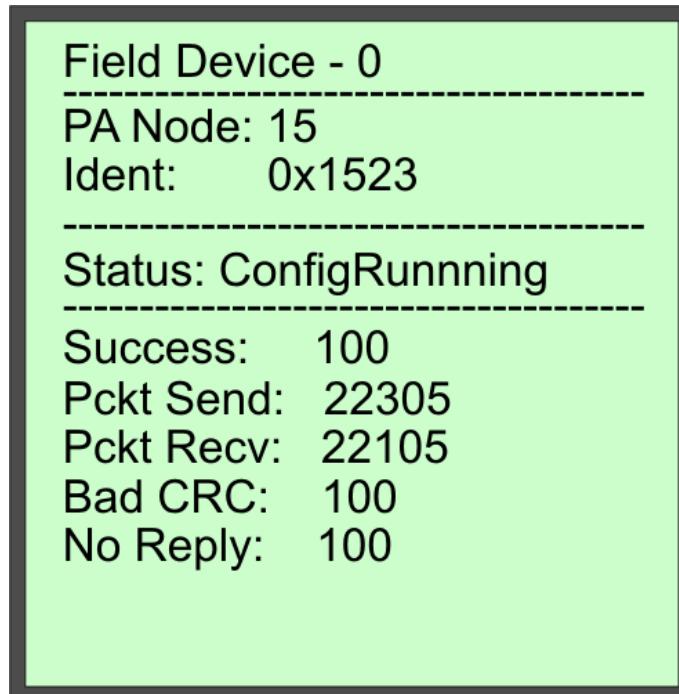
This is the internal module temperature.

- **External Pwr:**

This is the external power feed voltage.

### **Field device**

As the *Page* button is pressed from the PA Master screen, field device 0 to 23 will display its diagnostics as given below:



- **PANode**

This is the node number of the field device on the PA bus.

- **Ident**

This is the ident number of the specific field device.

- **Status:**

This will show the current module status.



<b>Not Connected</b>	The device can not be seen
<b>Online</b>	The device is online but not configured
<b>ConfigRunning</b>	The device is configured and exchanging data
<b>N/A</b>	The device has not been added to the configuration

- **Success**

The packets send vs received success percentage of the last 100 packets.

- **Pckt Send:**

The total amount of packets sent.

- **Pckt Recv:**

The total amount of packets received.

- **Bad CRC:**

The total amount of bad CRC packets received.

- **No Reply:**

The total amount of requests that did not receive a reply.

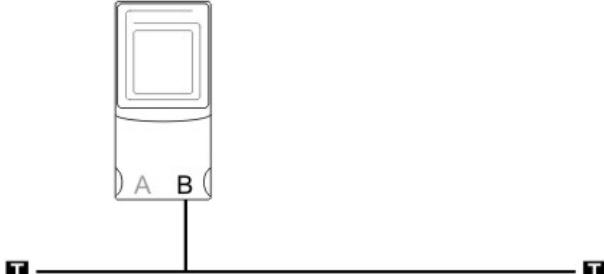
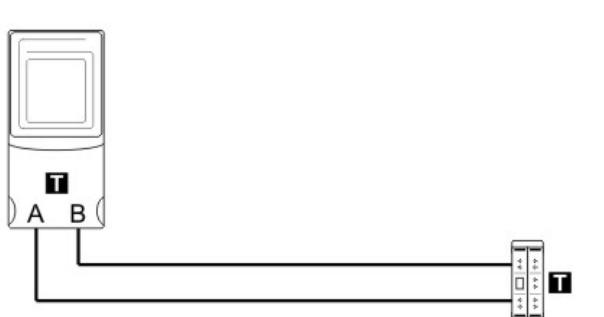
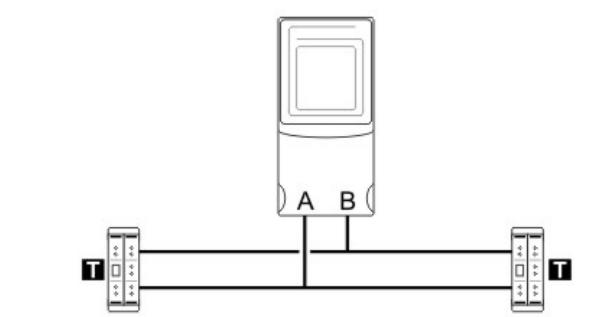
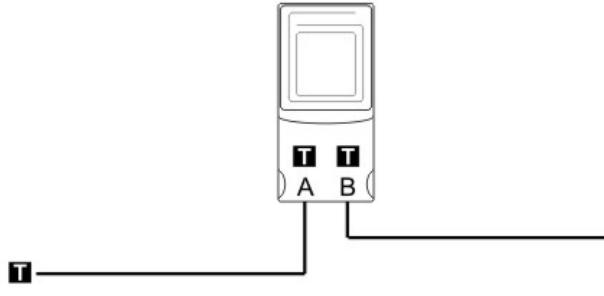


## APPENDIX B

### Operating Modes

<b>Master Mode 0</b>	Single Master A Bus Only Terminated	 A schematic diagram showing a single master device at the top. It has two pins labeled 'A' and 'B'. A horizontal line labeled 'T' (termination) extends from the right side of the master device's output to the right end of the bus line.
<b>Master Mode 1</b>	Single Master A Bus Only Non-Terminated	 A schematic diagram showing a single master device at the top. It has two pins labeled 'A' and 'B'. A horizontal line labeled 'T' (termination) extends from the left side of the master device's input to the left end of the bus line.
<b>Master Mode 2</b>	Single Master B Bus Only Terminated	 A schematic diagram showing a single master device at the top. It has two pins labeled 'A' and 'B'. A horizontal line labeled 'T' (termination) extends from the right side of the master device's output to the right end of the bus line.

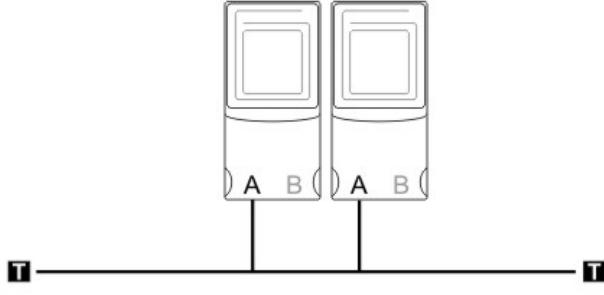
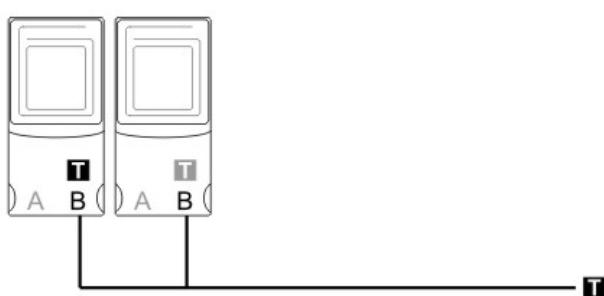
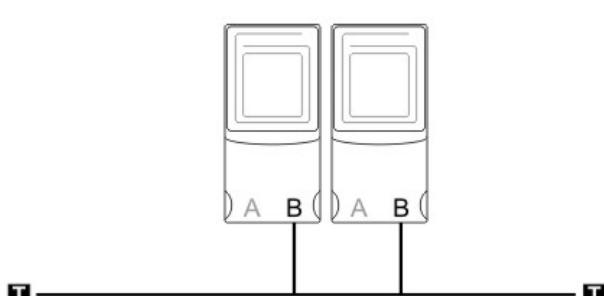


<b>Master Mode 3</b>	Single Master B Bus Only Non-Terminated	
<b>Master Mode 4</b>	Single Master Dual Bus Terminated	
<b>Master Mode 5</b>	Single Master Dual Bus Non-Terminated	
<b>Master Mode 6</b>	Single Master Split Bus Terminated	

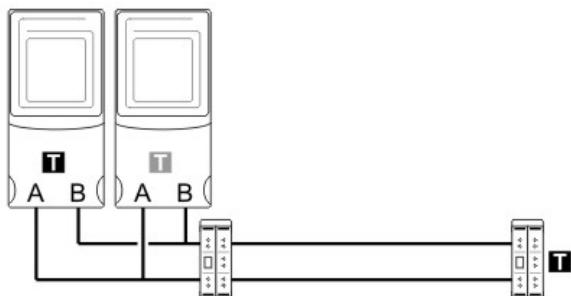
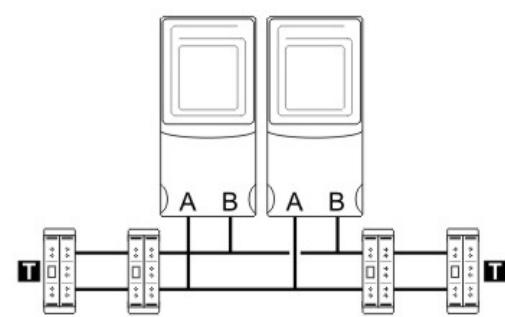
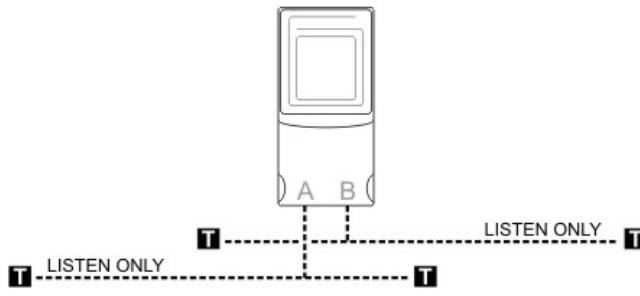


<b>Master Mode 7</b>	Single Master Split Bus Non-Terminated	
<b>Master Mode 8</b>	Single Master Ring Bus	
<b>Master Mode 9</b>	MultiMaster A Bus Only Terminated	
<b>Master Mode 10</b>	MultiMaster A Bus Only Shared Termination	



	<b>Master Mode 11</b>  MultiMaster A Bus Only Not Terminated	
	<b>Master Mode 12</b>  MultiMaster B Bus Only Terminated	
	<b>Master Mode 13</b>  MultiMaster B Bus Only Shared Termination	
	<b>Master Mode 14</b>  MultiMaster B Bus Only Not Terminated	



	<b>Master Mode 15</b>	<b>MultiMaster Dual Bus Terminated</b>	
	<b>Master Mode 16</b>	<b>MultiMaster Dual Bus Shared Termination</b>	
	<b>Master Mode 17</b>	<b>MultiMaster Dual Bus Not Terminated</b>	
	<b>Master Mode 18</b>	<b>Listen Only Dual Bus Not Terminated</b>	





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